

AMENDMENTS TO THE SPECIFICATION

Please amend the paragraph beginning at page 1, line 5, as follows:

The invention relates to a process according to the introductory clause of claim 1 for producing a can body, to a device according to the introductory clause of claim 21, as well as to a process according to claims 16 and 17a process for producing a can body with a closed shell and at least one closure member arranged on the can shell, and to a can body according to claims 22 and 23.

Please insert the following at page 1, line 10: **BACKGROUND**

Please insert the following at page 4, line 15: **SUMMARY**

Please insert the following at page 15, line 12: **BRIEF DESCRIPTION OF THE DRAWINGS**

Please insert the following at page 18, line 8: **DETAILED DESCRIPTION**